

Date: Monday, 3/13/2006 11:12:07 AM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : A119 STEP INSTALLATION
Job Number : 26197	
Estimate Number : 10126	
P.O. Number : N/A	Part Number : D119675011
This Issue : 3/13/2006 S.O. No. : N/A	Drawing Number : N/A
Prsht Rev. : NC	Project Number : N/A
First Issue : 3/13/2006 Type : LARGE FAB ASSY	Drawing Revision : N/A
Previous Run : 24380	Material : N/A
Written By : SEE COMMENT BELOW	Due Date : 4/10/2006 Qty: 4 Um: Each
Checked & Approved By : 06.03.13	
Comment : Est Rev:D Removed Manufacturing JLM 05-11-01	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	26197A	A119 STEP WELDMENT LH
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Comment: Sub-Component A119 STEP WELDMENT LH

2.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Photocopy bluefile & type labels per PPP 119-675011 CHG002

DA 06/03/29

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Pick: Packing Kit

4.0	D2182B	Neoprene Cushion-.750 bl
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Comment: Qty.: 0.2666 f(s)/Unit Total : 1.0664 f(s)

Pick:Packing Kit

Qty Part Number Description Batch

4 D2182B032 Rubber Cushion B24820

5.0	D2274	Radius Block
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Comment: Qty.: 8.0000 Each(s)/Unit Total : 32.0000 Each(s)

Pick:Packing Kit

Qty Part Number Description Batch

8 D2274 Radius Block B26078

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Seq. #:

Machine Or Operation:

Description :

6.0

D26173

Bushing



Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick:Packing Kit

Qty Part Number Description Batch

4 D2617-3 Bushing B24400 ✓

7.0

D26175

Spacer



Comment: Qty.: 8.0000 Each(s)/Unit Total : 32.0000 Each(s)

Pick:Packing Kit

Qty Part Number Description Batch

8 D2617-5 Bushing B24942 ✓

stock & - -

8.0

D2856600

Abrasion Strip



Comment: Qty.: 0.6400 f(s)/Unit Total : 2.5600 f(s)

Pick:Packing Kit

Qty Part Number Description Batch

2 D2856-600-766Abrasion Strip B25654 ✓

9.0

D30411

Clamp



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:Packing Kit

Qty Part Number Description Batch

2 D3041-1 Clamp B23427 6 m/p B 26217-1 2 m/p ✓

10.0

D30413

Clamp



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:Packing Kit

Qty Part Number Description Batch

2 D3041-3 Clamp B24407B ✓

W/O:		WORK ORDER CHANGES					
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QA: N/C Closed: _____ Date: _____

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Job Number:



Seq. #:

Machine Or Operation:

Description :

11.0

D30421

Clamp



Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick:Packing Kit

Qty Part Number Description Batch

4 D3042-1 Clamp B18845

12.0

D3043041

A119 STEP WELDMENT LH



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick:Packing Kit

Qty Part Number Description Batch

1 D3043-041 Step Weldment LH B26137A

13.0

AN410A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick:Packing Kit

Qty Part Number Description Batch

4 AN4-10A Bolt M18057

14.0

AN411A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick:Packing Kit

Qty Part Number Description Batch

4 AN4-11A Bolt M18057

15.0

AN415A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick:Packing Kit

Qty Part Number Description Batch

4 AN4-15A Bolt M19085

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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: *S* Date: 06/04/26

QA: N/C Closed: _____ Date: _____

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Job Number:



Seq. #:

Machine Or Operation:

Description :

16.0

AN960JD416

Washer



Comment: Qty.: 12.0000 Each(s)/Unit Total: 48.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

12 AN960JD416 Washer M100575

17.0

MS21042L4

Nut



Comment: Qty.: 12.0000 Each(s)/Unit Total: 48.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

12 MS21042L4 Nut (or -4) M19099

1 paperwork package from Step 1 ✓

18.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

26/4/20 (4)
C206104125 (4)

19.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D119-675-011

Location: DCVB

26/4/25 (4)

20.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

26/4/26 (4)

Job Completion



u D6.04.26

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